

SECTION A-A  
SCALE 1.5 : 1

NOTES:

- SUFFIX "X" INDICATES HANDLE COLOR: B - BLUE
- FEMALE LUER CONFORMS WITH ISO594-2.
- MALE LUER CONFORMS WITH ISO594-2.
- SWABABLE FEMALE LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.
- CRITICAL DIMENSIONS CIRCLED, AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.

QUALITY CRITERIA:

O.D. FLASH: .020 MAX. (0.5mm)
GATE VESTIGE: .020 MAX. (0.5mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm <sup>2</sup> MAX. NO MORE THAN 3 PER PART.

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
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DRAWN BY DMC	DATE 04/03/19
APPROVED BY AK	DATE
MATERIAL	
FINISH	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION 

**HR® Halkey-Roberts®**

TITLE  
**LRG BORE 4WAY STOPCOCK ASSY. L HANDLE**

SIZE  
**A**

SCALE  
**2:1**

DRAWING NO.  
**C245884024X**

REV  
**C**

DO NOT SCALE DRAWING

SHEET  
**1 OF 2**


DRAWING NO. <b>C245884024X</b>	REV <b>C</b>	<b>Customer Drawing</b>	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			B	UPDATING OVER ALL LENGTH ECO 10457	4/21/20	AK
			C	UPDATE HANDLE POSITION ECO 11863	9/16/22	SR

BILL OF MATERIAL:

ITEM NO.	DESCRIPTION	MATERIAL
1	PLUG/HANDLE	HDPE MARLES BLUE
2	STOPCOCK BODY	Rx1805451118 PC, CLEAR
3	LOCKING NUT	Rx1805451118 PC, CLEAR
4	LUER BODY CAP	Rx1805451118 PC, CLEAR
5	SWABABLE STEM	LR 3003/40 WACKER SILICONE, W/ BLUE COLORANT K-75238

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DRAWN BY DMC		DATE 04/03/19	HR® Halkey-Roberts®		
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MATERIAL			TITLE		
FINISH			LRG BORE 4WAY STOPCOCK ASSY. I HANDLE		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION	SIZE A	DRAWING NO. C245884024X	REV C
			SCALE 2:1	DO NOT SCALE DRAWING	SHEET 2 OF 2