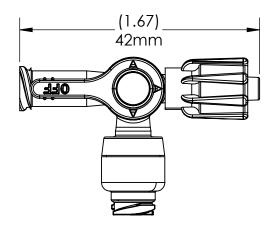
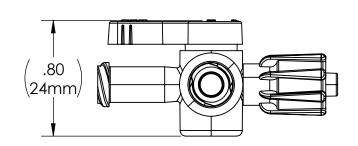
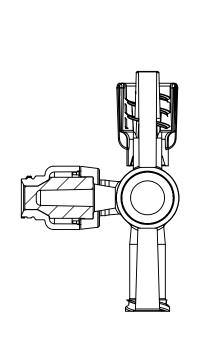
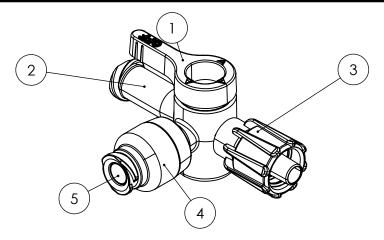
DRAWING NO. **Customer Drawing** C C245884024X

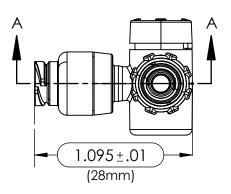
| REVISION HISTORY | | | | | | | |
|------------------|----------------------------------|---------|----------|--|--|--|--|
| REV | DESCRIPTION (ECO) | DATE | APPROVED | | | | |
| В | NEW DRAWING ECO 10179 | 10/9/19 | AK | | | | |
| C | UPDATE HANDLE POSITION ECO 11863 | 9/16/22 | SR | | | | |











SECTION A-A SCALE 1.5:1

NOTES:

- 1. SUFFIX "X" INDICATES HANDLE COLOR: B BLUE
- 2. FEMALE LUER CONFORMS WITH ISO594-2.
- MALE LUER CONFORMS WITH ISO594-2.
- 4. SWABABLE FEMALE LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.
- 5. CRITICAL DIMENSIONS CIRCLED, AND SUBJECT TO INSPECTION.
- 6. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 7. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.

| 1 | MOLDED PARTS: |
|---|--|
| | GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA |
| | PROPRIETARY AND CONFIDENTIAL |

THE INFORMATION CONTINED IN THIS DRAWING IS SOLE PROFES OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

QUALITY CRITERIA:

O.D. FLASH: .020 MAX. (0.5mm)

GATE VESTIGE: .020 MAX. (0.5mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

| | DRAWN BY APPROVED BY | | | DATE 04/03/19 HR | | IR® Halkey-Roberts® | | | | | |
|---|--|--|----------|-------------------------|--------------|---------------------|-----------------------|-------------|---|--|--|
| | MATERIAL | | | | TITLE | | | | | | |
| | FINISH | | | |] | LRG BO | RE 4WAY STOPCOCK ASSY | '. L HANDLE | : | | |
| RTY | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TO FRANCES: | | THIRD AN | NGLE PROJECTION | SIZE | DRAWING N | °C245884024 | K R | C | | |
| ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .00 | | | | | SCALE 2:1 | DO N | OT SCALE DRAWING | SHEET 1 OF | 2 | | |

| DRAWING NO. | REV | Customer Drawing R | | REVISION HISTORY | | | | | | |
|-------------|-----|--------------------|---|------------------------------------|---------|----------|--|--|--|--|
| C245884024X | C | | | REV DESCRIPTION (ECO) | | APPROVED | | | | |
| | | | В | UPDATING OVER ALL LENGTH ECO 10457 | 4/21/20 | AK | | | | |
| | | | С | UPDATE HANDLE POSITION ECO 11863 | 9/16/22 | SR | | | | |

BILL OF MATERIAL:

| ITEM NO. | DESCRIPTION | MATERIAL | | | | |
|----------|---------------|---|--|--|--|--|
| 1 | PLUG/HANDLE | HDPE MARLES BLUE | | | | |
| 2 | STOPCOCK BODY | Rx1805451118 PC, CLEAR | | | | |
| 3 | LOCKING NUT | Rx1805451118 PC, CLEAR | | | | |
| 4 | LUER BODY CAP | Rx1805451118 PC, CLEAR | | | | |
| 5 | SWABABLE STEM | LR 3003/40 WACKER SILICONE, W/ BLUE COLORANT K-75238 | | | | |

| | DRAWN BY | DMC | D | ^{ATE} 04/03/19 | | ID ® | Halless Da | . I | L _ ® |
|---|---|-----|-----------------|-------------------------|--------------|--------------------------------------|--------------------|-----------|-------|
| | APPROVED BY | AK | D | ATE |] H | $IR^{\scriptscriptstyle{\circledR}}$ | Halkey-Ro | per | เร" |
| | MATERIAL | | | | TITLE | | | | |
| OLDED PARTS: GATES. PARTING LINES. AND FLASH PER QUALITY CRITERIA | FINISH | | | | | LRG BO | RE 4WAY STOPCOCK A | SSY. L HA | NDLE |
| PROPRIETARY AND CONFIDENTIAL E INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY | DIMENSIONS ARE IN INCHES | | IGLE PROJECTION | SIZE | DRAWING N | °C245884024 | X | C | |
| HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY PRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN RMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED. | ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECI | | |) — | SCALE 2:1 | DO N | OT SCALE DRAWING | SHEET 2 (| OF 2 |